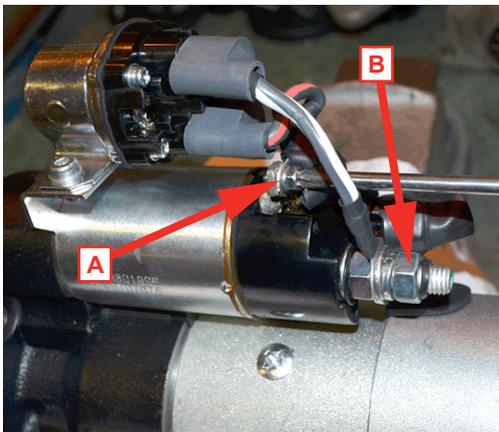


Source:	Prestolite Electric Ltd - Greenford, London, UK
Date:	November 14, 2019
Bulletin No:	TSB4062 (rev.1)
Models:	M93R Starter motor
Subject:	Rotation of control relay

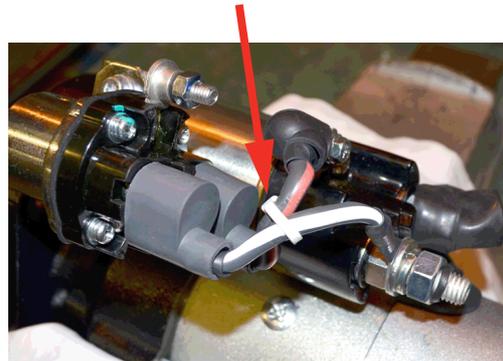
CONTROL RELAY POSITION ADJUSTMENT

The M93R3066SE, M93R3104SE and M93R3105SE has been designed with a rotateable control relay mounting. The relay is factory set to the same position as OE unit, but can be rotated to desired position using the procedure below:

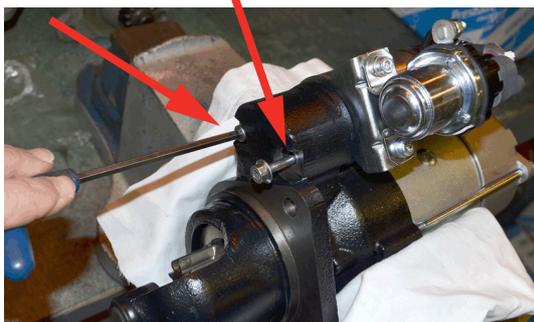
1. Loosen the relay / solenoid terminal connection (A)
Loosen the B+ terminal (B)



2. Remove the cable tie around the relay leads.



3. Unscrew and remove the two solenoid mounting screws.



4. Rotate the relay to desired position.
Re-insert the solenoid mounting screws (2 off),
and fasten to 13-15 Nm.



5. Tighten up the relay / solenoid lead connections (loosened in operation 1).

Fit starter to vehicle.

Important: The information contained in this bulletin is intended for use by trained, professional technicians who have the proper tools, equipment, and training to perform the required maintenance described above. This information is NOT intended for 'do-it-yourselfers', and you should not assume that this information applies to your equipment. If you have any questions regarding this information please visit our website at www.prestolite.com, or contact our technical service department at: